

Instructions-Parts List



EM8, EM20 and IM20 Meters

3A5588M

EN

**For dispensing petroleum-based oils and antifreeze. For professional use only.
Not approved for use in explosive atmospheres or hazardous locations.**

Maximum Working Pressure: 1500 psi (10.3 MPa, 103 bar)

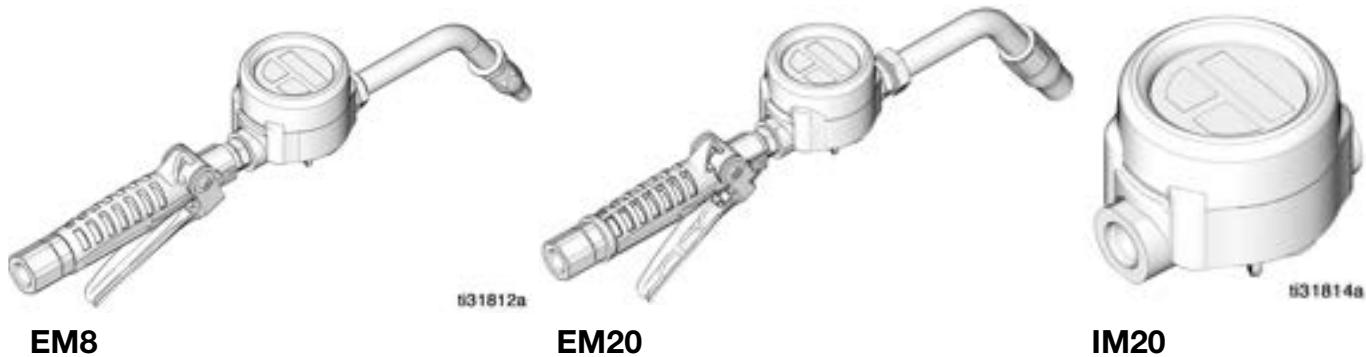
Meter measures in gallons, quarts, pints and liters. The meter is factory set to quarts.

See page 2 for model information.



Important Safety Instructions

Read all warnings and instructions in this manual. Save these instructions.



EM8

631812a

EM20

631813a

IM20



PROVEN QUALITY. LEADING TECHNOLOGY.

Models

Models

In-Line Meter

| Model No. | Inlet | Outlet | Thread |
|-----------|-------|--------|--------|
| 25C841 | 3/4 | 3/4 | NPT |
| 25U990 | 1/2 | 1/2 | NPT |

Metered Valves with Extension and Nozzle

EM8

| Model No. | Swivel | Thread | Extension |
|-----------|--------|--------|-----------|
| 25C903 | 1/2 | NPT | Rigid |
| 25C904 | 1/2 | NPT | Flex |
| 25C905 | 1/2 | NPT | Gear Lube |
| 25C907 | 1/2 | BSPP | Rigid |
| 25C908 | 1/2 | BSPP | Flex |
| 25C909 | 1/2 | BSPP | Gear Lube |
| 25C911 | 1/2 | BSPT | Rigid |

| Model No. | Swivel | Thread | Extension |
|-----------|--------|--------|-----------|
| 25C912 | 1/2 | BSPT | Flex |
| 25C913 | 1/2 | BSPT | Gear Lube |

EM20

| Model No. | Swivel | Thread | Extension |
|-----------|--------|--------|-----------|
| 25C915 | 1/2 | NPT | Flex |
| 25C916 | 1/2 | NPT | Rigid |
| 25C918 | 3/4 | NPT | Flex |
| 25C919 | 3/4 | NPT | Rigid |
| 25C921 | 1/2 | BSPT | Flex |
| 25C922 | 1/2 | BSPT | Rigid |
| 25C924 | 1/2 | BSPP | Flex |
| 25C925 | 1/2 | BSPP | Rigid |
| 25C927 | 3/4 | BSPT | Flex |
| 25C928 | 3/4 | BSPT | Rigid |
| 25C930 | 3/4 | BSPP | Flex |
| 25C931 | 3/4 | BSPP | Rigid |

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

| WARNING | |
|--|--|
|      | <p>SKIN INJECTION HAZARD</p> <p>High-pressure fluid from dispensing device, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. Get immediate surgical treatment.</p> <ul style="list-style-type: none">• Engage trigger lock when not dispensing.• Do not point dispensing device at anyone or at any part of the body.• Do not put your hand over the fluid outlet.• Do not stop or deflect leaks with your hand, body, glove, or rag.• Use only extensions that are designed for use with dispensing valve.• Do not use low-pressure flexible extension with this equipment.• Follow the Pressure Relief Procedure when you stop dispensing and before cleaning, checking, or servicing equipment.• Tighten all fluid connections before operating the equipment.• Check hoses and couplings daily. Replace worn or damaged parts immediately. |
|   | <p>FIRE AND EXPLOSION HAZARD</p> <p>When flammable fluids are present in the work area, such as gasoline and windshield wiper fluid, be aware that flammable fumes can ignite or explode. To help prevent fire and explosion:</p> <ul style="list-style-type: none">• Use equipment only in well-ventilated area.• Eliminate all ignition sources, such as cigarettes and portable electric lamps.• Ground all equipment in the work area.• Keep work area free of debris, including rags and spilled or open containers of solvent and gasoline.• Do not plug or unplug power cords or turn lights on or off when flammable fumes are present.• Use only grounded hoses.• Stop operation immediately if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem.• Keep a working fire extinguisher in the work area. |

Warnings

WARNING



EQUIPMENT MISUSE HAZARD

Misuse can cause death or serious injury.

- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See **Technical Data** in all equipment manuals.
- Use fluids and solvents that are compatible with equipment wetted parts. See **Technical Data** in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request Safety Data Sheet (SDS) from distributor or retailer.
- Turn off all equipment and follow the **Pressure Relief Procedure** when equipment is not in use.
- Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Make sure all equipment is rated and approved for the environment in which you are using it.
- Use equipment only for its intended purpose. Call your distributor for information.
- Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not kink or over bend hoses or use hoses to pull equipment.
- Keep children and animals away from work area.
- Comply with all applicable safety regulations.



PERSONAL PROTECTIVE EQUIPMENT

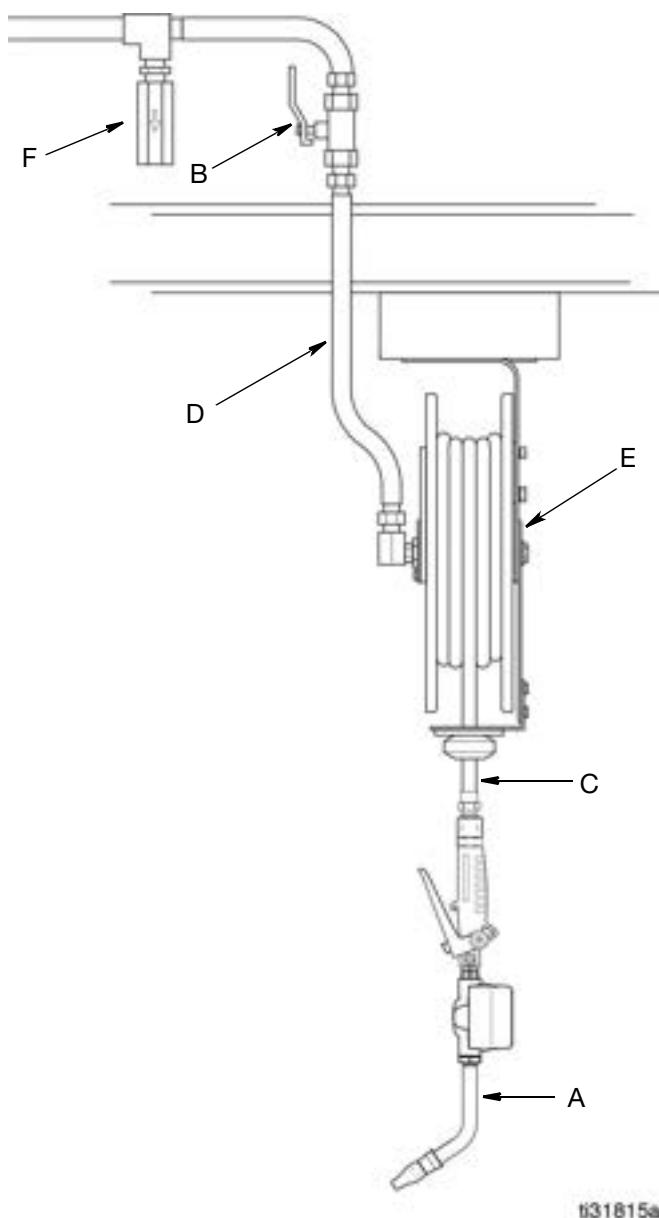
Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. Protective equipment includes but is not limited to:

- Protective eyewear, and hearing protection.
- Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

Installation

Typical Installation: EM8 and EM20 Models

The typical installation shown in FIG. 1 is only a guide. The components shown are typical; however it is not a complete system design. Contact your Graco distributor for assistance in designing a system to suit your needs. Additionally, these dispense valves can be installed on a console.



ti31815a

KEY:

- A EM8 or EM20 Metered Dispense Valve
- B Fluid Shutoff Valve - Hose Reel
- C Hose
- D Hose Reel Fluid Inlet Hose
- E Hose Reel
- F Thermal Relief Kit (required). Part No. 237904. (Install downstream from pump.)

NOTICE

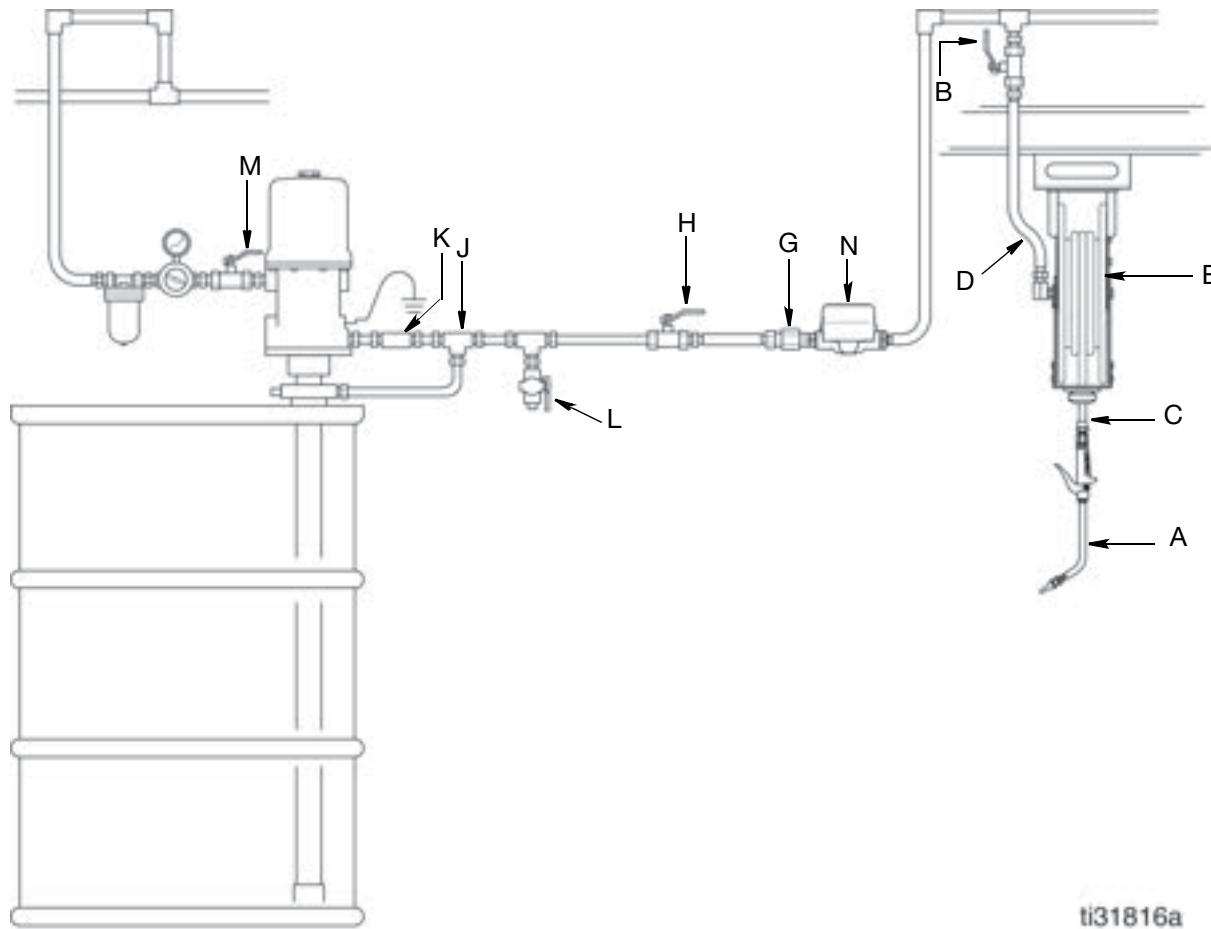
Flush lines before installing equipment in the system to prevent contamination which can cause equipment damage or malfunction. See Flushing Procedure, page 8.

FIG. 1

Installation

Typical Installation: IM20

The typical installation shown in FIG. 2 is only a guide. The components shown are typical; however it is not a complete system design. Contact your Graco distributor for assistance in designing a system to suit your needs. Additionally, these dispense valves can be installed on a console.



ti31816a

FIG. 2**Key:**

- A Dispense Valve
- B Fluid Shutoff Valve - Hose Reel
- C Hose
- D Fluid Inlet Hose
- E Hose Reel
- G In-line strainer
- H Main Fluid Shutoff Valve
- J Pressure relief Valve
- K Check Valve
- L Bleed-off Valve (drain valve)
- M Bleed-type Master Air Valve
- N IM20 Inline Meter

NOTICE

- Do not over-tighten fittings. Excessive torque will crack the casting. Only tighten fittings 2.5 ± 0.5 turns past finger tight. Do not exceed 80 ft.-lbs (9.04 N•m).
- Flush lines before installing equipment in the system to prevent contamination which can cause equipment damage or malfunction. See Flushing Procedure, page 8.

Grounding



The equipment must be grounded to reduce the risk of static sparking. Static sparking can cause fumes to ignite or explode. Grounding provides an escape wire for the electric current.

Pump: follow manufacturer's recommendations.

Air and fluid hoses: use only grounded hoses.

Air compressor: follow manufacturer's recommendations.

Fluid supply container: follow local code.

To maintain grounding continuity when flushing or relieving pressure: hold metal part of the dispense valve firmly to the side of a grounded metal pail, then trigger the valve.

Pressure Relief Procedure



Follow the Pressure Relief Procedure whenever you see this symbol.



This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashing fluid and moving parts, follow the Pressure Relief Procedure when you stop dispensing and before cleaning, checking, or servicing the equipment.

1. Turn off power supply to the pump.
2. Trigger the dispense valve into a grounded waste container to relieve pressure.
3. Open any bleed-type master air valves and fluid drain valves in the system.
4. Leave the drain valve open until you are ready to pressurize the system.
5. If you suspect the valve, extension or nozzle is clogged or that pressure has not been fully relieved:
 - a. VERY SLOWLY loosen the fitting nut on the fluid line to relieve pressure gradually.
 - b. Then loosen it completely.
 - c. Clear the obstruction in the hose or tip.

Installation

The reference letters used in the instructions on this page refer to Typical Installation, FIG. 1, page 5 and FIG. 2, page 6.

Pre-Installation Procedure



1. **Relieve pressure**, page 7.
2. Close the hose reel fluid shut-off valve (B).
3. Ground the hose and reel or console. See Grounding, page 7. Do not use PTFE tape on the pipe joints; it may cause a loss of ground across the pipe joint.

Flushing

If this is a new installation or if the fluid in the lines is contaminated, flush the lines before installing the dispense valve. To avoid contaminating your fluid with oil, flush the equipment with a compatible solvent before using the equipment.

NOTE: The dispense valve should not be installed on the hose when flushing the equipment.

1. **Relieve pressure**, page 7.
2. Close the hose reel fluid shut-off valve (B) at each dispense position.
3. If an existing installation, remove dispense valve from hose.
4. Place the hose end into a container for waste fluid. Secure the hose in the container so it will not come out during flushing.

NOTE: If you have multiple dispense positions, first flush the dispense position farthest from the pump, and work your way toward the pump.

5. Slowly open the hose reel fluid shut-off valve (B) at the dispense position. Flush out a sufficient amount of fluid to ensure that the entire system is clean, then close the valve.
6. Repeat step 5 at all dispense positions.

Installing Meter

To install a new meter in an EXISTING installation, begin instructions with Step 1 and 2.

To install a new meter in a NEW installation, begin instructions with Step 3.



1. **Relieve pressure**, page 7.
2. Loosen and disconnect the hose from the dispense valve you are replacing.

For Steps 3 - 8, refer to FIG. 3.

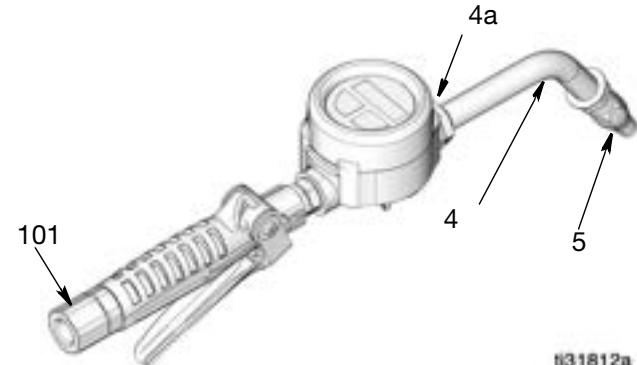


FIG. 3

3. Thread the extension, (4) into the dispense valve outlet until o-ring makes contact with the meter.
4. Position the extension for proper alignment.
5. Wrench tighten the jam nut (4a).
6. Thread the new nozzle (5) onto the extension (4), and tighten firmly.
7. Apply thread sealant to the male threads of the hose fitting. Thread the hose fitting into the swivel (101). Tighten firmly.
8. Open all dispense position shut-off valves (B). Start the pump to pressurize the system. See the Operation section, page 9 for operation instructions.
9. To ensure dispensing accuracy, purge all air from the fluid lines and dispense valves before you use them.

Operation

To Activate the Digital Display

Press the **RESET** key to clear the meter before starting a new dispense cycle. This is the best way to activate the meter, because it also clears the quantity of the last dispense cycle.

The digital display can also be activated by pressing the **TOTAL** key or by running fluid through the meter. (FIG. 4)



FIG. 4

NOTE: The digital display on the meter goes blank after approximately one minute of non-use.

Function of TOTAL

To see the accumulated total of fluid dispensed through the meter, press the **TOTAL** key. The meter can accumulate a running total of up to 19,999 units dispensed before returning to zero. (FIG. 5)



FIG. 5: Example of accumulated total

Function of RESET

Press the **RESET** key to clear the quantity of the last dispense cycle and return the digital display to all zeros. (FIG. 4).

Setup Mode

1. Press the **TOTAL** and **RESET** buttons (FIG. 7) together.
 - All segments of the digital display illuminate for approximately 6 seconds.
 - The software revision displays for approximately 2 seconds.
 - The meter goes blank and the volume unit blinks.

The meter is now in Setup Mode.

2. Release the **TOTAL** and **RESET** buttons.

Volume Unit

1. The factory default unit of measure is Quarts (QTS).

Repeatedly press the **TOTAL** button (FIG. 4) to change the displayed unit of measure. FIG. 6 shows examples of each UOM screen.

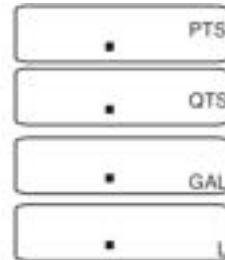


FIG. 6: Example of Units of Measure (UOM)

2. When the desired UOM is displayed, press the **RESET** button (FIG. 4) to save the selection.

Operation

3. CAL appears on the display as shown in Fig. 7. CAL indicates the meter is ready for Calibration Mode.



FIG. 7

4. To save the current Calibration factor, press **RESET** and the unit will save and exit setup.

Meter Recalibration

To recalibrate the meter:

1. Dispense 1 Quart (or 1 Liter) of fluid into a clean, calibrated container.
2. When the volume of fluid in the calibrated container reaches 1 Quart (or 1 Liter), stop the dispense.
3. Press and hold the **TOTAL** button until 1.00 QTS (or 1.00 L) displays steady on the screen. Fig. 8 shows the meter displaying 1.00 QTS has been dispensed.



FIG. 8

4. If you are satisfied with the dispense, press the **RESET** button to save the new calibration factor and exit the Setup Mode.
5. If the dispense was not accurate and needs to be performed again, repeat Step 1 - Step 4.

NOTE:

- To interrupt or restart the calibration dispense at any time during the dispense, push the **TOTAL** button. This will reset the display back to 00.00 to start over.
- If **RESET** is pressed before the calibration factor is calculated, the meter will disregard the new calibration information and exit the Setup Mode.

Restoring the Default Calibration Factor

From the CAL screen:

1. Start a dispense to register a count.
2. Quickly press and release the **TOTAL** button to reset the calibration dispense to 00.00.
3. Press and hold **TOTAL** until 1.00 displays on the screen and the UOM stops flashing.
4. Press the **RESET** button to save the default calibration factor and exit the Setup Mode.



FIG. 9

To Verify the Accuracy

1. Use a clean, calibrated container.
- NOTE:** If using a single container, be sure to clean it after each dispense.
2. Set pump air pressure at the lowest possible setting for dispensing fluid.
 3. Place the tip of the nozzle at the bottom of the calibrated container.
- NOTE:** If the tip of the dispense valve does not reach the bottom of the calibrated container, use a length of plastic tubing over the tip of the nozzle to ensure liquid enters the container from the bottom.
4. Trigger the dispense valve slowly. Dispense fluid until the calibrated container is full.
 5. Allow product to sit for 20 minutes, then compare the actual, physical measurement in the calibrated container to the measurement displayed on the meter.

NOTE: The procedure above will determine if the meter is accurately dispensing the product and minimize testing errors. Some variance may occur depending on the viscosity of the fluid. If this procedure determines that the meter is not accurate recalibrate the meter using the procedure outlined in the Meter Recalibration instructions, page 10.

For Maximum Dispensing Accuracy

(gallon/quart/pint dispenses only)

Set the meter to dispense in pints or quarts when dispensing 1 gallon or less.

Always press the **RESET** on the key pad to clear the meter before a new dispense cycle.

Dispensing Instructions



1. Open dispense nozzle and point it into the fill port or a container.
2. Fully depress the trigger lock button and squeeze the trigger toward the valve body (FIG. 10).

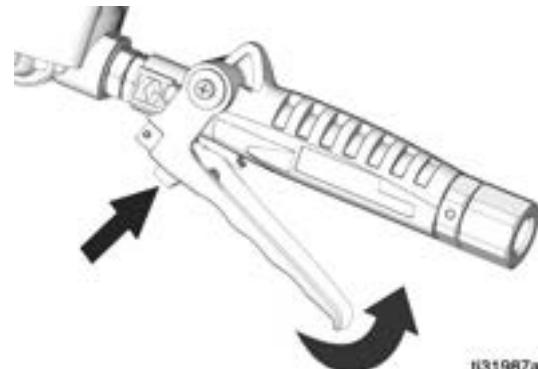


FIG. 10

3. To lock the valve open, depress the trigger lock button while continuing to squeeze the trigger to the valve body.

Slowly release trigger while, at the same time, depressing the trigger lock button.

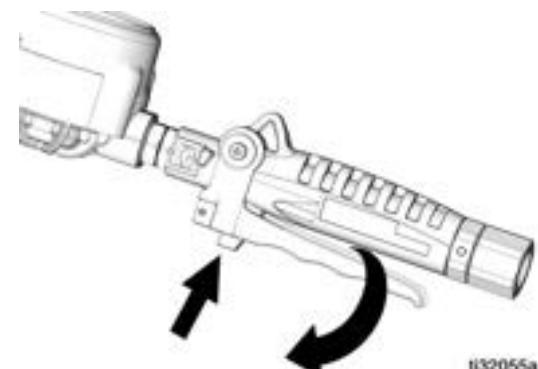
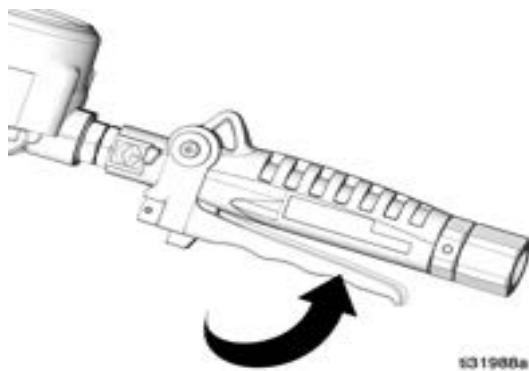


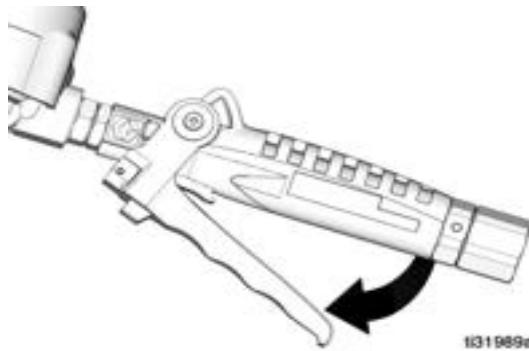
FIG. 11

Operation

4. To release the trigger lock, pull the trigger toward the valve body to release the trigger lock.

**FIG. 12**

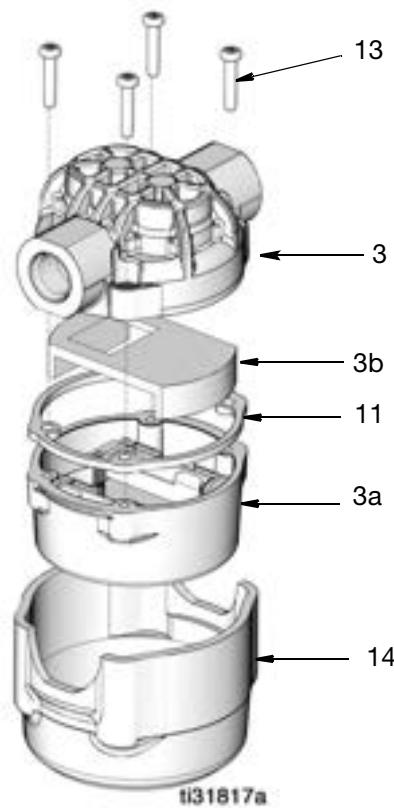
5. Release the trigger to stop dispensing.

**FIG. 13**

6. Close nozzle to prevent dripping when not in use.

Battery Installation

1. **Relieve pressure**, page 7.
2. Remove impact guard (14) (FIG. 14).
3. Remove the 4 screws (13) from the meter (3) housing, and remove the electronics bezel (3a) (FIG. 14).
4. Remove battery retainer (3b) (FIG. 14).

**FIG. 14**

5. Pull up battery retention ribbon located under batteries to unseat batteries as shown in FIG. 15. Dis-

pose of the batteries according to local regulations for battery disposal.

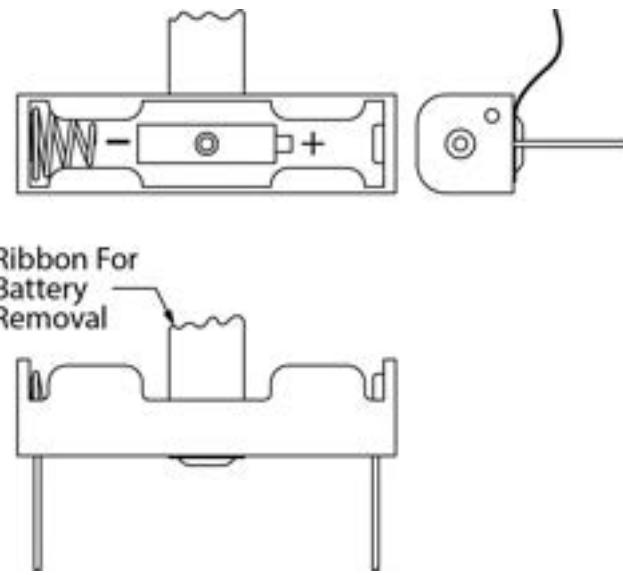


FIG. 15

6. Insert the new battery as noted on the battery holder. Press down firmly on the battery. See FIG. 15 to identify the negative and positive sides of the battery.

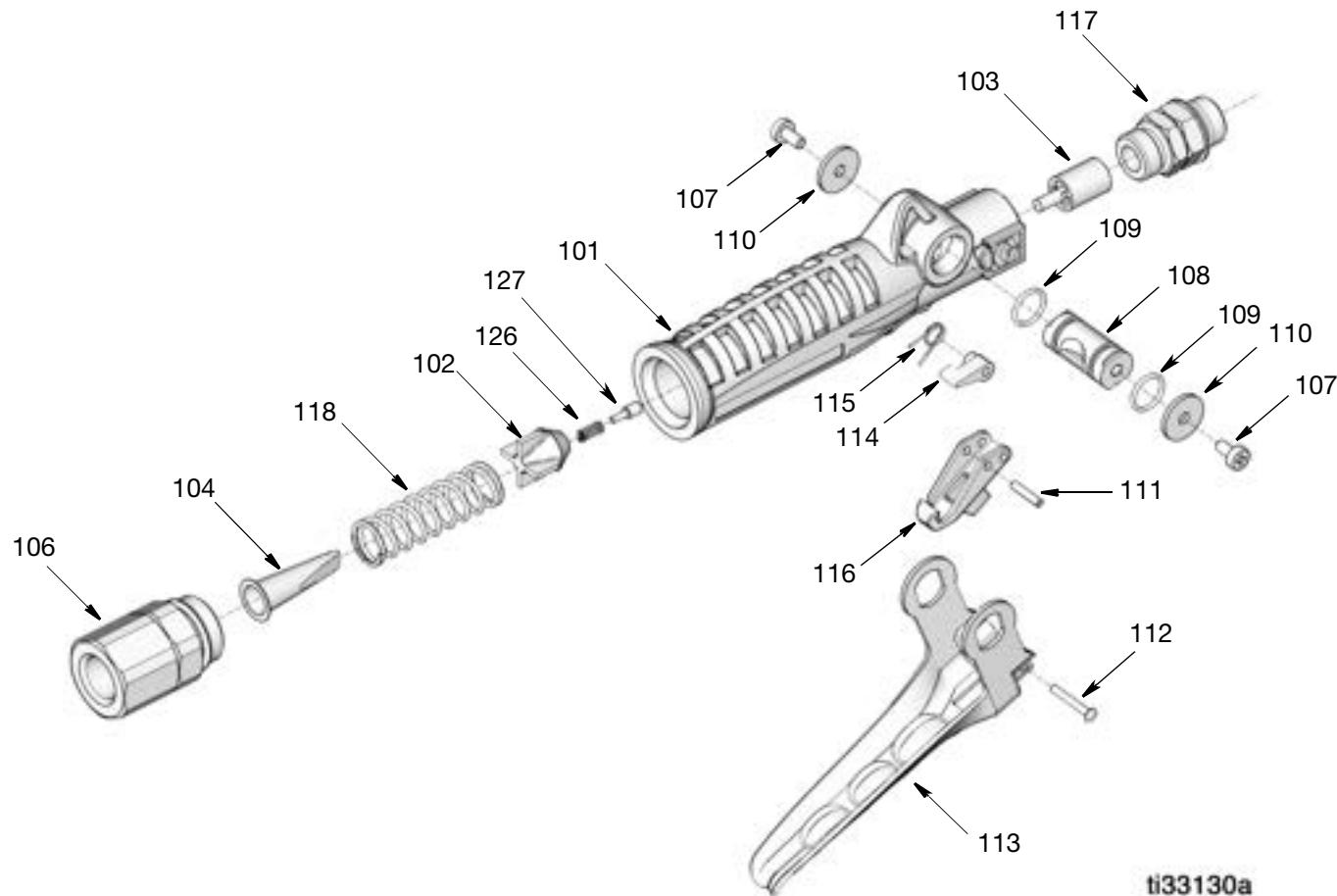
NOTE: Be sure battery retention ribbon is in place beneath battery to assist with future battery removal.

7. Reinstall battery retainer (3b) (FIG. 14).
8. (Reinstall the bezel seal (11) over the lip on the top of the metering unit (3). Place electronics bezel (3a) onto bezel seal (11) (FIG. 14).
9. Reinstall screws (13) (FIG. 14). Tighten the screws in a diagonal pattern to 15-25 in-lbs (1.7-2.8 N-m).
10. Reinstall the impact guard (14) (FIG. 14).

Parts

Parts

Valve (Ref 1, page 16)



Valve (Ref 1, page 16)

| Ref | Part No. | Description | Qty |
|-------|----------|---|-----|
| 101 | | HANDLE, valve, standard duty, models 25D433-25D435 | 1 |
| | | HANDLE, valve, medium flow, models 25D436 to 25D441 | 1 |
| 102★ | 15U704 | SEAT, valve | 1 |
| 103‡ | 277673 | ROD, push, valve | 1 |
| 104◆★ | | STRAINER, wire mesh | 1 |
| 106 | 238399 | SWIVEL, straight, NPT, model 25D433 | 1 |
| | 24H382 | SWIVEL, straight, BSPP, model 25D434 | 1 |
| | 24H383 | SWIVEL, straight, BSPT, model 25D435 | 1 |
| | 247344 | SWIVEL, straight, 1/2" NPT, model 25D436 | |
| | 247345 | SWIVEL, straight, 3/4 in, NPT, model 25D437 | 1 |
| | 24H097 | SWIVEL, straight, 1/2-14 BSPT, model 25D438 | 1 |
| | 24H098 | SWIVEL, straight, 1/2-14 BSPP, model 24D439 | 1 |
| | 24H099 | SWIVEL, straight, 3/4-14 BSPT, model 24D440 | 1 |
| | 24H100 | SWIVEL, straight, 3/4-14, BSPP, model 24D441 | 1 |
| 107‡ | 110637 | SCREW, mach, panhead | 2 |
| 108‡ | 191315 | CAM | 1 |
| 109‡ | 113574 | SEAL, o-ring | 2 |
| 110‡ | 191552 | WASHER, flat | 2 |
| 111* | | PIN, dowel | 1 |
| 112* | | LATCH, pin | 1 |
| 113* | | TRIGGER | 1 |
| 114* | | LATCH, arm | 1 |
| 115* | | SPRING, latch | 1 |
| 116* | | LATCH, lever | 1 |

| Ref | Part No. | Description | Qty |
|------|----------|--|-----|
| 117 | 130168 | FITTING, 3/4" ORB x 3/4" ORB, models 25D433-24D435 | 1 |
| | 130169 | FITTING, 7/8" ORB x 7/8" ORB, models 25D436-24D441 | 1 |
| 118 | 113493 | SPRING, compression | 1 |
| 126★ | 15U701 | SPRING, secondary | 1 |
| 127★ | 15U700 | PLUNGER, trigger lift | 1 |

* Parts included in Trigger Kit 25D937. Parts come pre-assembled.

★ Parts included in Valve Kit 25D935.

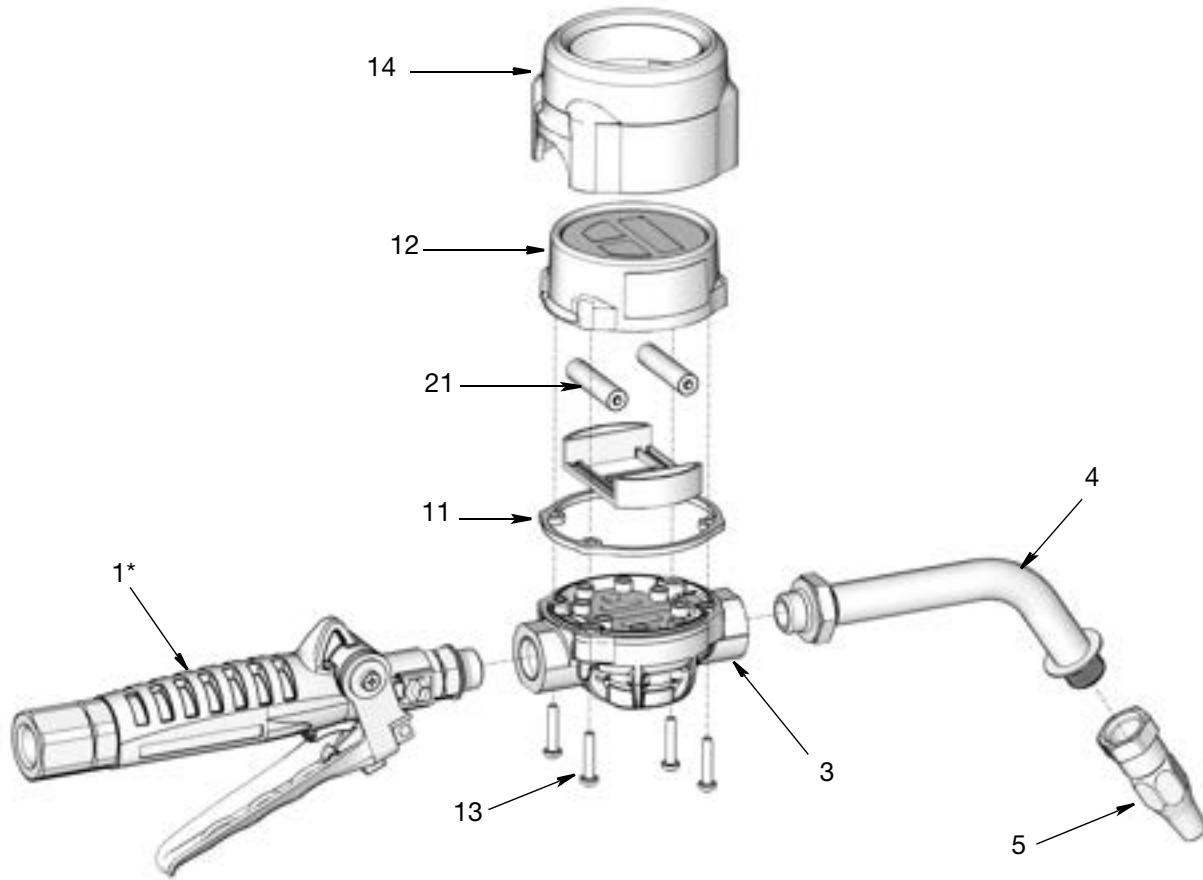
‡ Parts included in Cam Repair Kit 25E145.

◆ Standard 80 mesh strainer and swivel o-ring included in 25D906. For increased filtration in antifreeze applications, order Kit 25U000. Includes 200 mesh strainer and swivel o-ring.

Parts

Parts

EM8, EM20 and IM20 Meters



* See Valve Parts, page 14

Parts

In-Line Meter, IM20

| Ref | Part No. | Description | Qty |
|------|----------|------------------------------|-----|
| 3 | | HOUSING, meter | 1 |
| 11◆★ | 129949 | SEAL, bezel | 1 |
| 12★ | | CONTROL, electronic, English | 1 |
| 13◆★ | 131172 | SCREW, torx pan hd | 4 |
| 14 | 133115 | GUARD, impact | 1 |
| 21◆★ | | BATTERIES, AAA | 2 |

EM20 Meter

| Ref | Part No. | Description | Qty |
|------|----------|---|-----|
| 1* | 25D436 | VALVE, EM20, 1/2 NPT x 7/8 ORB, models 25C915, 25C916 | 1 |
| | 25D437 | VALVE, EM20, 3/4 NPT x 7/8 ORB, models 25C918, 25C919 | 1 |
| | 25D438 | VALVE, EM20, 1/2 BSPT x 7/8 ORB, models 25C921, 25C922 | 1 |
| | 25D939 | VALVE, EM20, 1/2 BSPP x 7/8 ORB, models 25C924, 25C925 | 1 |
| | 25D440 | VALVE, EM20, 3/4 BSPT x 7/8 ORB, models 25C927, 25C928 | 1 |
| | 25D441 | VALVE, EM20, 3/4 BSPP x 7/8 ORB, models 25C930, 25C931 | 1 |
| 3 | | HOUSING, meter | 1 |
| 4 | 255859◆ | KIT, nozzle, flex, models 25C915, 25C918, 25C921, 25C924, 25C927, 25C930 | 1 |
| | 255921‡ | KIT, nozzle, rigid, models 25C916, 25C919, 25C922, 25C925, 25C928, 25C931 | 1 |
| 11◆★ | 129949 | SEAL, bezel | 1 |
| 12★ | | CONTROL, electronic, English | 1 |
| 13◆★ | 131172 | SCREW, torx pan hd | 4 |
| 14 | 133115 | GUARD, impact | 1 |
| 21◆★ | | BATTERIES, AAA | 2 |

* See Valve Parts, page 14

◆ Kit includes Coupled 1 Foot Hose and Heavy Duty Nozzle

† Kit includes: Gear Lube Extension, Nozzle and 3/4 x 1/2 Adapter O-Ring

‡ Kit includes Rigid Nozzle Extension and a Heavy Duty Nozzle

◆ Parts included in Battery Kit 25D936.

★ Parts included in Electronic Kit 25D934.

Troubleshooting



Relieve pressure before you check or repair the dispensing valve. Be sure all other valves, controls and the pump are operating properly.

| Problem | Cause | Solution |
|--|---|--|
| Display does not activate or is showing unintelligent characters | Electronic control is malfunctioning | Replace electronic control. Order EM8/20 Electronics Kit 25D934. Kit includes electronic control, seal and mounting screws. |
| | Batteries in electronic control are depleted | Replace battery. Order EM8/20 Battery Repair Kit 25D936. Kit includes seal, batteries and retainer. |
| Display segments do not illuminate | Loose board mounting screws cause electronic control to malfunction | Tighten the three board mounting screws on the inside of the electronic control. If this does not correct the problem, replace the electronic control. Order Electronics Kit 25D934. |
| Slow or no fluid flow | Strainer (4) is clogged. | Clean or replace strainer (4). |
| | Pump pressure is low. | Increase pump pressure. |
| | Shut off valve is not fully open. | Fully open shut off valve. |
| | Foreign material is jammed in the meter element. | Contact your local Graco distributor for repair or replacement. |
| Fluid leaks from swivel (101) | Swivel (101) is loose. | Torque the swivel (101) to 15 to 20 ft-lbs (20 to 27 N•m). If the problem remains, contact your Graco distributor for repair or replacement. |
| | Damaged or worn o-ring(s) (109) | Replace the o-rings (109) and torque the swivel (101) to 15-20 ft-lbs (20 to 27 N•m). If the problem remains, contact your Graco distributor for repair or replacement. |
| Fluid flow does not stop when valve is closed | Worn valve seat (102) | Replace valve seat (102). Order EM8/20 Valve Kit 25D935. |
| Fluid leaks from trigger barrel seals - | Damaged or worn o-ring(s) (109) | Replace cam assembly. Order Em8/20 Cam Repair Kit 25E145. |
| Trigger lock on/off feature does not work | Damaged trigger components | Replace trigger assembly. Order EM8/20 Trigger Kit 25D937. |

California Proposition 65

CALIFORNIA RESIDENTS

 **WARNING:** Cancer and reproductive harm – www.P65warnings.ca.gov.

Technical Specifications

| EM8, EM20, IM20 Meters | | |
|---|---|--|
| | US | Metric |
| Recommended maximum flow rate (under normal operating conditions) | | |
| EM8 Metered Dispense Valve | 8 gpm | 30.3 lpm |
| EM20 Metered Dispense Valves | 20 gpm | 75.7 lpm |
| IM20 Inline Meter | 20 gpm | 75.7 lpm |
| Minimum flow rate (under normal operating conditions) | | |
| EM8 Metered Dispense Valve | 0.25 gpm | 0.95 lpm |
| EM20 Metered Dispense Valves | 0.25 gpm | 0.95 lpm |
| IM20 Inline Meter | 0.25 gpm | 0.95 lpm |
| Meter Pressure Loss: Tested in 10W oil at 70°F (21°C). Flow rate varies with fluid pressure, temperature, viscosity, inlet fitting size and nozzle type. | | |
| EM8 Metered Dispense Valve | 30 psi at 6 gpm | 2.07 bar at 22.7 lpm |
| EM20 Metered Dispense Valve | 85 psi at 12 gpm | 5.86 bar at 45.4 lpm |
| IM20 Inline Meter | 35 psi at 12 gpm | 2.41 bar at 45.4 lpm |
| Maximum operating pressure | | |
| All models | 1500 psi | 10 MPa, 102 bar |
| Weight | | |
| EM8 Dispense Valve | 3 lb. | 1.36 kg |
| EM20 Dispense Valves | 3 lb. 1 oz. | 1.39 kg |
| IM20 Inline Meter | 1 lb. 4 oz. | 0.57 kg |
| Temperature | | |
| Operating Temperature Range | - 22°F to 180°F | -30°C to 82°C |
| Storage Temperature Range | - 40°F to 185°F | -40°C to 85°C |
| Ingress Protection | | |
| All Models | IP69K as per DIN 40050-9 | |
| Inlet Sizes | | |
| EM8 Metered Dispense Valve | 1/2 in. NPT | 1/2 in. BSPP 1/2 in. BSPT |
| EM20 Metered Dispense Valves | 1/2 in. NPT 3/4 in. NPT | 1/2 in. BSPP 3/4 in. BSPP 1/2 in. BSPT 3/4 in. BSPT |
| IM20 Inline Valves | 3/4 in. NPT | |
| Outlet Sizes | | |
| EM8 Metered Dispense Valve | 3/4 in. ORB | |
| EM20 Metered Dispense Valves | 7/8 in. ORB | |
| IM20 Inline Meter | 3/4 in. NPT | |
| Battery | | |
| All models | 2 AAA | |
| Materials of Construction | | |
| Wetted materials | aluminum, stainless steel, carbon steel, acetal, nitrile rubber, Geolast™ | |

Graco 5-Year Meter and Valve Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended or limited warranty published by Graco, Graco will, for a period from the date of sale as defined in the table shown below, repair or replace equipment covered by this warranty and determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

| Component | Warranty Period |
|--|-----------------|
| Structural Components | 5 years |
| Electronics (where applicable) | 3 years |
| Wear Parts - including, but not limited to, o-rings, seals, valves, and trigger lock | 1 year |

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

THIS WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within eight (8) years of the date of sale, or two (2) years for all other parts.

GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY GRACO. These items sold, but not manufactured by Graco (such as electric motors, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise.

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Graco Information

For the latest information about Graco products, visit www.graco.com.

For patent information, see www.graco.com/patents.

TO PLACE AN ORDER, contact your Graco distributor or call to identify the nearest distributor.

Phone: 612-623-6928 or Toll Free: 1-800-533-9655, Fax: 612-378-3590

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Original instructions. This manual contains English. MM 3A5588

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