

## Installation



# Four-Way Evacuation Valve

311881F  
EN

**For use with petroleum and synthetic-based oils, fuels, antifreeze, and windshield wash fluid. For professional use only.**

**Not approved for use in explosive atmospheres or hazardous (classified) locations.**

## Model 120581

1 npt 4-Way Evacuation Valve  
200 psi (1.38 MPa, 13.8 bar) Maximum Working Pressure

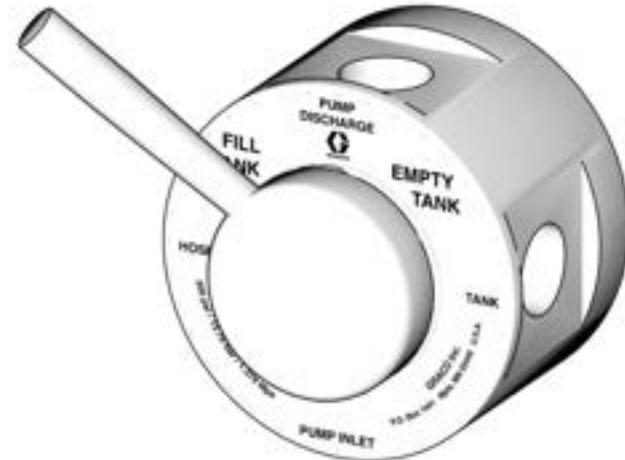
## Model 120601

1-1/2 npt 4-Way Evacuation Valve  
200 psi (1.38 MPa, 13.8 bar) Maximum Working Pressure.



### Important Safety Instructions

Read all warnings and instructions in this manual before using the equipment.  
Save these instructions.



# WARNING



## FIRE AND EXPLOSION HAZARD

When flammable fluids are present in the work area, such as gasoline and windshield wiper fluid, be aware that flammable fumes can ignite or explode. To help prevent fire and explosion:



- Use equipment only in well-ventilated area.
- Eliminate all ignition sources, such as cigarettes and portable electric lamps.
- Ground all equipment in the work area.
- Keep work area free of debris, including rags and spilled or open containers of solvent and gasoline.
- Do not plug or unplug power cords or turn lights on or off when flammable fumes are present.
- Use only grounded hoses.
- **Stop operation immediately** if static sparking occurs or you feel a shock. Do not use equipment until you identify and correct the problem.
- Keep a working fire extinguisher in the work area.



## PRESSURIZED EQUIPMENT HAZARD

Fluid from the equipment, leaks, or ruptured components can splash in the eyes or on skin and cause serious injury.



## PRESSURIZED ALUMINUM PARTS HAZARD

Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.

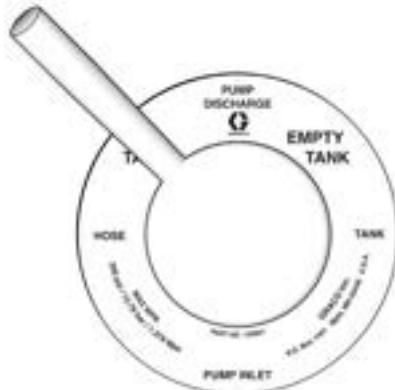
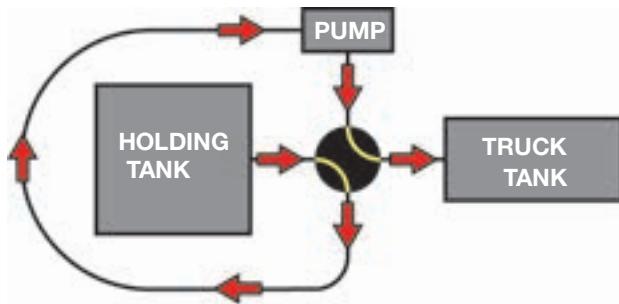


- Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents.
- Do not use chlorine bleach.
- Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.

# Typical Installation Configuration

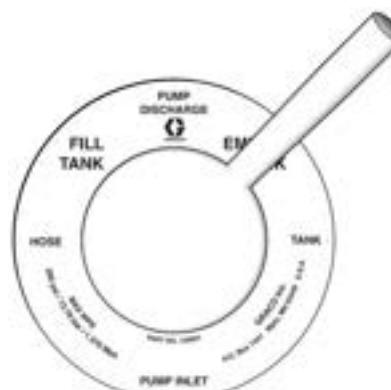
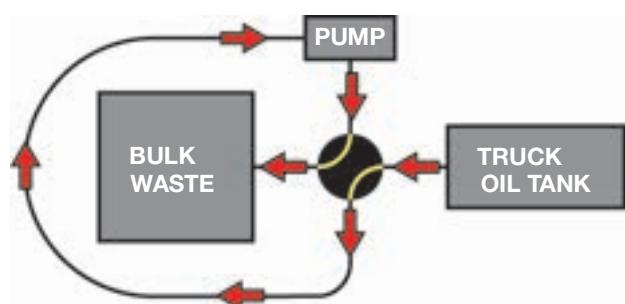
## Application - Lube Trucks

### Filling Truck Tank



Fill Tank Mode

### Emptying Truck Tank



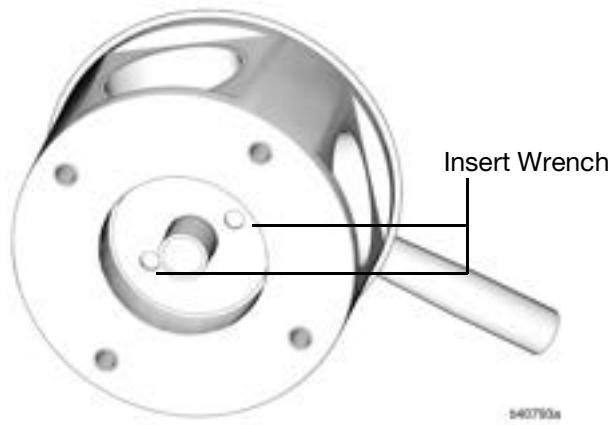
Empty Tank Mode

FIG. 1

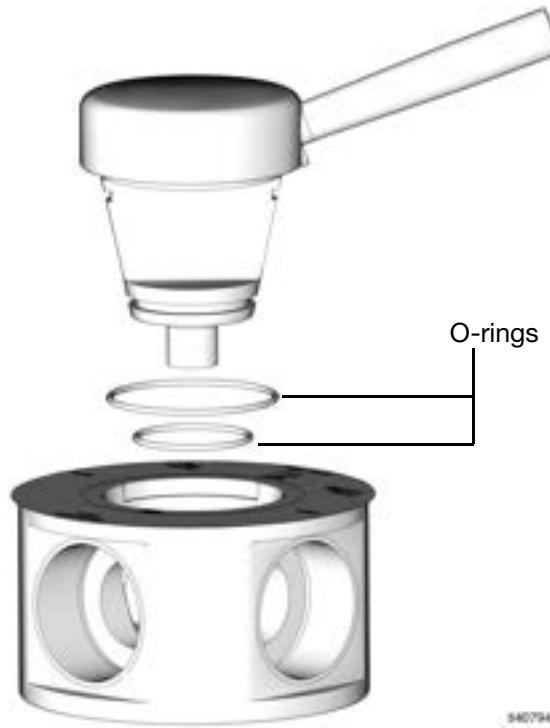
## Maintenance

# Maintenance

1. Use a spanner wrench with pin diameter of 1/4 in. (.635 cm) to take apart the valve (FIG. 2).

**FIG. 2**

2. Replace the existing o-rings (PN 114054) (FIG. 3).

**FIG. 3**

3. Reassemble the valve using thread adhesive.

# Recycling

## End of Product Life

At the end of the product's useful life, dismantle and recycle it in a responsible manner.

1. Drain and dispose of fluids according to applicable regulations. Refer to the material manufacturer's Safety Data Sheet.
2. Deliver remaining product to a recycling facility.

# Models and Replacement Parts

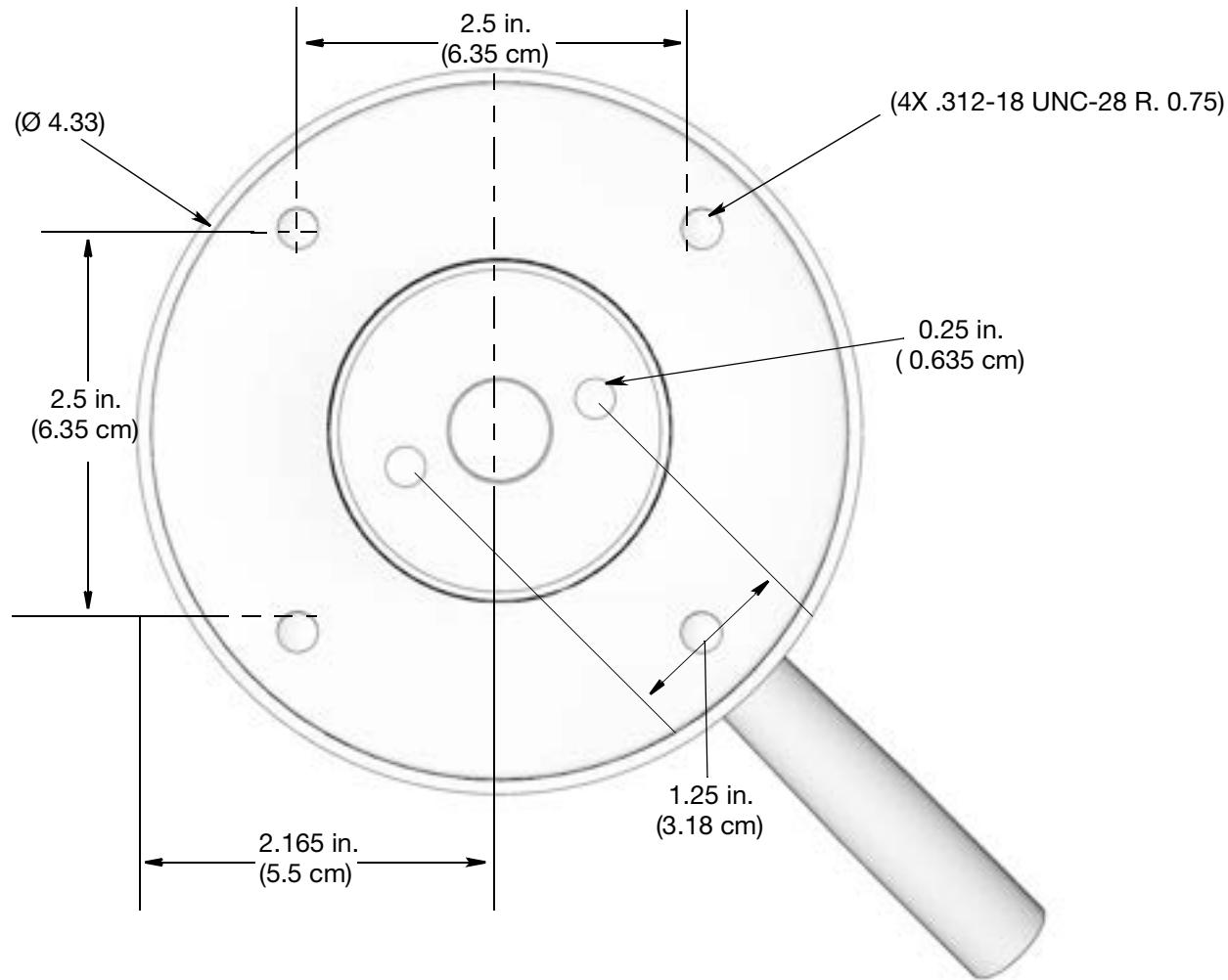
Part No.	Description
120581	1 npt. 4-Way Evacuation Valve
120601	1 1/2 npt. 4-Way Evacuation Valve
114054	O-Ring, fluorocarbon
188555	O-Ring, fluorocarbon

**Note:** Replacing the o-ring requires an adjustable pin spanner wrench with a pin diameter of 1/4 in. (.635 cm).

Dimensions

# Dimensions

## Mounting Holes



# Technical Specifications

Four-Way Evacuation Valve	U.S.	Metric
Maximum fluid working pressure	200 psi	1.38 MPa, 13.8 bar
Dimensions	4.33 in. (w) x 4.95 in. (h)	11 cm (w) x 12.57 cm (h)
Weight	3.5 lbs	1.58 kg
Threads	1 and 1.5 npt(f)	
Fluid outlet size	5/16 unc(f)	
Fill/Empty Handle Rotation	90°	
Wetted Parts		
Spool. Housing	Aluminum	
O-ring	Fluorocarbon	

## California Proposition 65

### CALIFORNIA RESIDENTS

 **WARNING:** Cancer and reproductive harm – [www.P65warnings.ca.gov](http://www.P65warnings.ca.gov).

# Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

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This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

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For patent information, see [www.graco.com/patents](http://www.graco.com/patents).

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Phone: 612-623-6928 or Toll Free: 1-800-533-9655, Fax: 612-378-3590

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Original instructions. This manual contains English. MM 311881

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